

## RTD<sup>®</sup> LIQUID

### Hand Applied Metal Cutting Lubricant

RTD<sup>®</sup> Liquid is a viscous fluid containing extreme pressure additives for use in reaming, tapping, drilling and other metal cutting operations. RTD<sup>®</sup> is suitable for all metals including hardened steels, titaniums and nimonics. This product significantly reduces friction giving superb cutting performance.

RTD<sup>®</sup> Liquid can also be added to ordinary mineral cutting oil for the most severe cutting operations, such as broaching and gear cutting on the toughest metals.

#### Features

- Ultimate cutting performance
- Flows to cutting edge
- Oil and solvent free
- Suitable for automatic application on CNC machines
- Contains no silicones

#### Directions for Use

RTD<sup>®</sup> Liquid is applied straight to the cutting operation, it is also available in a handy squeeze bottle for ease of use.

When used as a mineral cutting oil reinforcement, add between 1 and 5 parts of RTD<sup>®</sup> Liquid to 100 parts of neat mineral cutting oil.

<b>Appearance</b>	Brown liquid
<b>Odour</b>	Mild pine
<b>Shell 4-Ball</b>	
<b>Weld Load (Neat)</b>	>800 kg
<b>Weld Load (5% in Oil)</b>	315 kg
<b>Solvents</b>	None
<b>Storage</b>	Store at normal ambient temperature (5 to 30°C)
<b>Pack Sizes – Part Codes</b>	400g - 53072 5 ltr - 53076 20 ltr - 53078 200 ltr - 53079

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